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On the top left side of the flashing mark a line at the centre of the first corrugation. Draw a line 70mm down from the top of the flashing in the centre of the corrugation.

From the bottom of the line draw another line at 45° to the outside of the flashing. Repeat on the other top right side of the flashing.



2

Using tin snips follow the line to cut out the shape.



Determine the position for the skylight installation.

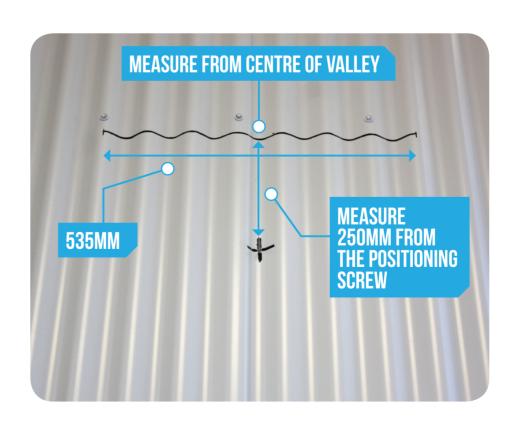
From inside the roof/ attic space (where possible) drill a screw through the roofs that you can locate the position of the screw whilst on the roof.



4

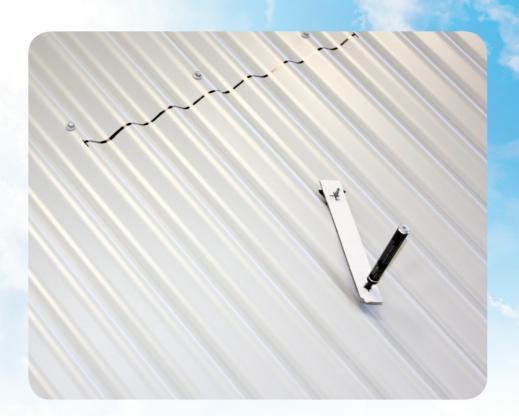
From the positioning screw measure 250mm up the roof.

From the centre of the corrugation valley draw a 535mm line.



Using a strip of cardboard measure 170mm

Place the cardboard over the positioning screw and put a marker through the other side at 170mm and mark out a semi-circle under the screw



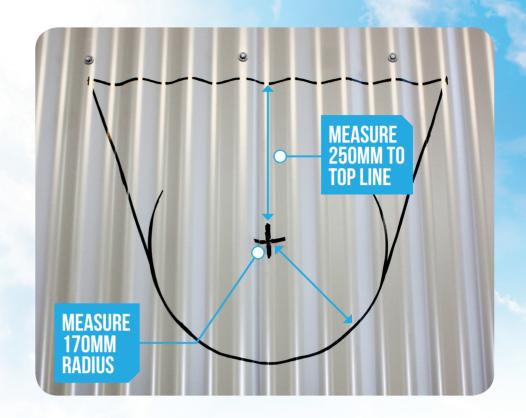
6

Using a straight edge mark a line from the outside of the top line to the outside of the semicircle.

Repeat on the opposite side.



Completed cut out marking ready for cutting.



8

Cut the shape out using a hacking knife and/ or tin snips.

NOTE: Do not use angle grinder.



Weather the front of the cut out using pliers to bend the sheet upwards.



10

Apply Silicon as shown on line shows above



Apply Silicon to top of flashing.



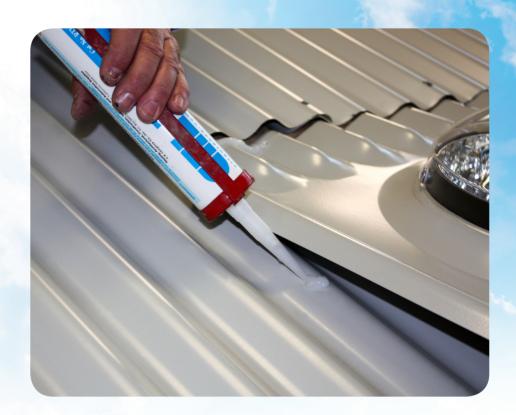
12

Apply Silicon to roof sheeting as shown on drawing.

Apply Silicon directly below cut out following the top of the ridge down the roof for 200mm.



Apply silicon to roof sheeting below flashing.



14

Firstly insert the flexible shaft into the penetration.

Insert the Sunpipe flashing into the cut out in the roof.

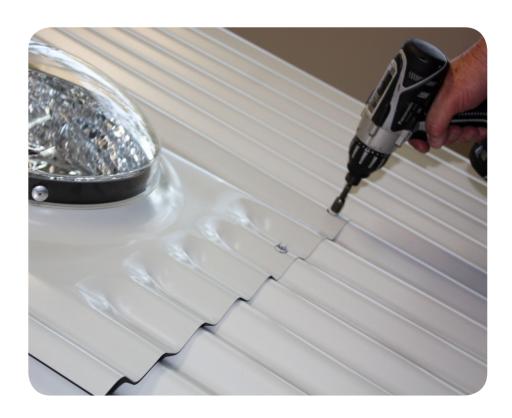


Sunpipe is now ready for fixing.



16

Starting from the front of the flashing, proceed to secure the flashing with tek-screws.



Secure the Sunpipe flashing with 4 or more screws at the front of the flashing and 3 screws at the back of the flashing.

Sunpipe is now fully flashed and sealed to the roof.



## **Disclaimer**

- Sunpipe must be installed by a competent licenced tradesman.
- Silicon must be Roofing grade Silicon.
- Fixing screws must be roofing screws.









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